☐ URGENT

☐ MANDATORY

☒ ROUTINE

☐ INFORMATIONAL

Service Bulletin

DATE October 15, 1974

NUMBER.

2909-30001

ATTENTION: SERVICE MANAGERS AND OWNERS

DESCRIPTION: It has been brought to our attention that some coaches were assembled with the front to rear hydrovac hose placed inside the rear frame rail. This position is too close to the engine exhaust manifold where it could possibly become brittle and break loose.

INSTALLATION:

Inspect coach through right rear access door. If vacuum hose is placed inside frame rail, drill a 2" hole in hydrovac dust pan as close to corner as possible (See Figure). Disconnect vacuum hose at brake manifold and reroute hose through hole keeping hose outside rear frame rail and away from engine exhaust manifold. Use a grommet or Permagum around edge of hole. If hose appears brittle or damaged in any way, splice in a new section by using a short length of stiff tubing and secure with clamps. See figure on next page.

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SERVICE MANAGER

GROUP

9

SUBJECT

PROPER ROUTING
OF HYDROVAC

VACUUM HOSES.

MODEL (S) AFFECTED

2900R MOTOR HOMES

Serial 00001 to 00600 approximately

(Factory Use Only) Information added to:

OWNER MANUAL (S)

SERVICE MANUAL (S)

PARTS MANUAL (S)

WARRANTY MANUAL (S)

OTHER

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SUBJECT

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MODEL (S) **AFFECTED**

2900R MOTOR HOMES SERIAL 00001 TO 00600 APPROXIMATELY

(Factory Use Only) Information added to:

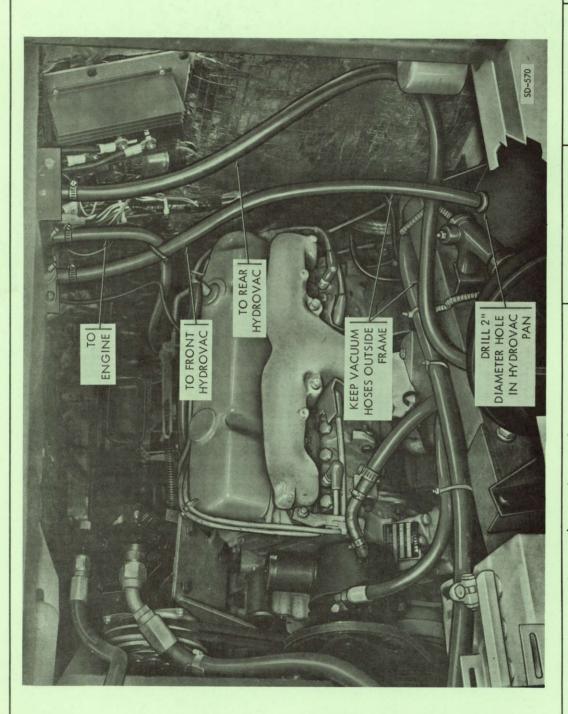
OWNER MANUAL (S)

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OTHER



RVD-84 (6-73)

FIGURE 1.

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RELOCATION OF VACUUM HOSES