



URGENT

ROUTINE

MANDATORY

INFORMATIONAL

Service Bulletin

DATE 28 May 1974

NUMBER 2901 40002

ATTENTION: SERVICE MANAGERS and Owners			GROUP 1																														
<u>DESCRIPTION</u> This bulletin provides instructions for the installation of a trailer hitch support kit on the rear of the FMC 2900R coaches and rescinds Bulletin 2901 40001 dated 1 February 1974.			SUBJECT INSTALLATION OF TRAILER HITCH SUPPORT KIT																														
<u>EFFECTIVITY</u> This installation is optional for coaches 00441 and up.																																	
<u>MANPOWER</u> Estimated accomplishment time for one mechanic is 1-1/2 hours.			MODEL (S) AFFECTED 2900R Serial numbers 00441 and up only																														
<u>MATERIAL</u> The following trailer hitch kit parts are sold only in kit form.																																	
<u>Dealers</u> - Order kits on Parts Order Form from FMC Corporation Recreational Vehicle Division 333 Brokaw Road, Box 664 Santa Clara, CA 95052 Attention: Service Department			(Factory Use Only) Information added to: OWNER MANUAL (S)																														
<u>Owners</u> - Order kit through your dealer who can furnish a complete installation price upon request.																																	
<table border="1"> <thead> <tr> <th>TITLE</th> <th>RVD P/N</th> <th>QTY PER KIT</th> </tr> </thead> <tbody> <tr> <td>HITCH ASSY (includes RH welded-on bracket for frame attachment)</td> <td>5101778</td> <td>1</td> </tr> <tr> <td>BRACKET, Half (support-to-frame attaching - bolted)</td> <td>5101778-08</td> <td>2</td> </tr> <tr> <td>BOLT (1/2-13 x 1-1/2)</td> <td>M18157</td> <td>12</td> </tr> <tr> <td>NUT (1/2-13)</td> <td>M17157</td> <td>12</td> </tr> <tr> <td>LOCKWASHER (split, 1/2 I.D.)</td> <td>M17006</td> <td>16</td> </tr> <tr> <td>WASHER, (flat, 1/2 I.D.)</td> <td>5100570-02</td> <td>4</td> </tr> <tr> <td>BRACKET, Trailer hitch (coupling platform)</td> <td>5101976</td> <td>1</td> </tr> <tr> <td>BOLT (1/2-20 x 2)</td> <td>M18054</td> <td>4</td> </tr> <tr> <td>NUT (1/2-20)</td> <td>M17158</td> <td>4</td> </tr> </tbody> </table>			TITLE	RVD P/N	QTY PER KIT	HITCH ASSY (includes RH welded-on bracket for frame attachment)	5101778	1	BRACKET, Half (support-to-frame attaching - bolted)	5101778-08	2	BOLT (1/2-13 x 1-1/2)	M18157	12	NUT (1/2-13)	M17157	12	LOCKWASHER (split, 1/2 I.D.)	M17006	16	WASHER, (flat, 1/2 I.D.)	5100570-02	4	BRACKET, Trailer hitch (coupling platform)	5101976	1	BOLT (1/2-20 x 2)	M18054	4	NUT (1/2-20)	M17158	4	SERVICE MANUAL (S)
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