

ROUTINE

☐ MANDATORY ☐ INFORMATIONAL

# DATE September 30, 1974 September 30, 1974 MILIMPE

NUMBER 2911-40002

| ATTENTION: SERVI  | GROUP  |   |  |
|---|--|---|--|
| INTRODUCTION  | 11   |   |  |
| These instruction a Cruise Control  Consult your FMC ability and cost home.   | SUBJECT  CRUISE CONTROL KIT #5101979-R020  |   |  |
| KIT CONTENTS  |  |   |  |
| MCD NUMBER  | DESCRIPTION  | QTY                                       | MODEL (S)<br>AFFECTED  |
| 5101979-01<br>5101979-02<br>5101979-03<br>5101979-04<br>5101979-05<br>5101979-06<br>5101979-07<br>5101979-08<br>5101979-09<br>5106949<br>5101138<br>5101979-R021<br>5101979-13<br>5101979-13<br>5101979-14<br>5101979-15<br>5100311-01<br>5100861<br>M15031<br>M15019 | Regulator Assembly Screw and Washer (1/4-20 x 1/2) Servo-Vacuum Bracket-Servo Mounting Nut and Washer (1/4-20) Screw (3/8-16 x 1) Washer, lock (3/8) Rod, Servo Retainer, Servo Rod Lever Assembly-Cruise Control/ Turn Signal Connector, Lever Wires Harness, Regulator to Coach Wiring Cable, Regulator to Transmission Hose, Servo Vacuum (7/32 x 60") Tee, Servo Vacuum Hose Strap, Drive Cable Eye, Throttle Cable Terminal Bushing, Throttle Cable Wire, Stop Light Switch Ground (18 gauge, white) Terminal, Ground Wire Slip On Terminal, Ground Wire Ring | 1<br>2<br>1<br>1<br>2<br>2<br>1<br>1<br>1 | 2900R MOTOR HOMES SERIAL 00001 TO 00531  (Factory Use Only) Information added to:  OWNER MANUAL (S)  PARTS MANUAL (S)  WARRANTY MANUAL (S) |
| INSTALLATION STE  | OTHER  |   |  |
| 1. Disconnect ne battery at right   |  |   |  |
| 2. Remove steer:<br>Manual, Group 7)  |  |   |  |
| 3. Install the (5106949) in stee  |  |   |  |

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|--|---|--|--|
| 4. Route lever wires inside black tubing on steering column.   | 11  |  |  |
| 5. Install connector (5101138) to lever wires (yellow, brown, red, green) to connect to existing connector under dash panel.   | CRUISE<br>CONTROL<br>KIT<br>#5101979-R020 |  |  |
| NOTE   |   |  |  |
| Existing connector has four wires (white, white/black, black, and white/blue).   | MODEL (S)<br>AFFECTED                     |  |  |
| See Figure 1 for connections.  | 2900R MOTOR                               |  |  |
| 6. Install steering wheel (See Service Manual, Group 7).   | HOMES<br>SERIAL 00001 TO                  |  |  |
| 7. At 15 pin connector under instrument panel, insert the existing white/blue wire to connect to the existing white/green wire in the connector. (See Figure 1.)           | 00531                                     |  |  |
| 8. Connect existing blue wire (taped in harness under dash) to one of two open terminals on the stop light switch.   | (Factory Use Only) Information added to:  |  |  |
| 9. Add white ground wire (M16010), with terminal (M15031), and terminal (M15019) to make a ground from stop light switch to any convenient grounding point on coach frame. | OWNER MANUAL (S)                          |  |  |
| 10. Disconnect existing speedometer cable and sending units from transmission and at coach frame.  | SERVICE MANUAL (S)                        |  |  |
| 11. Install drive cable (5101979-12) to transmission and to regulator. (See Figure 2).   | PARTS MANUAL (S)                          |  |  |
| 12. Install existing speedometer sending unit and Thermasan speed sensing switch on regulator. Discard existing cable used to drive speed sensing switch. (See Figure 2).  | OTHER                                     |  |  |
| 13. Locate regulator (5101979-01) with speedometer sending unit and Thermasan speed sensing switch attached, on frame. (See Figure 2).                                     |   |  |  |
| 14. Locate, mark, and drill two 9/32" diameter mounting holes to hold regulator to frame.  |   |  |  |
|  |   |  |  |

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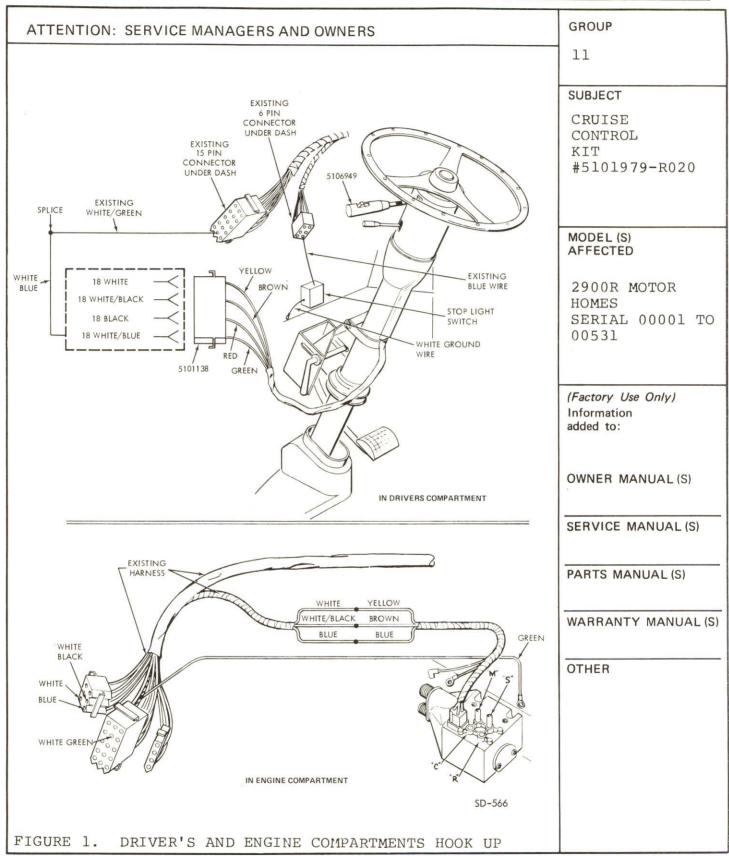
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| ATTENTION: SERVICE MANAGERS AND OWNERS   | GROUP  |
|--|--|
| CAUTION  | 11   |
| Make certain you locate regulator so drive cable between transmission and regulator is not bent or kinked.   | SUBJECT  CRUISE  CONTROL  KIT                    |
| 15. Secure regulator to coach frame with two screws and washers (5101979-02). (See Figure 2).  | #5101979-R020                                    |
| 16. Remove air cleaner from carburetor. If coach is equipped with heavy duty air cleaner, remove air cleaner adapter from carburetor.  | MODEL (S)<br>AFFECTED                            |
| 17. Attach servo bracket (5101979-04) to the forward right head of the engine. Use existing holes in engine. Attach bracket with two screws (5101979-06) and washers (5101979-07). | 2900R MOTOR<br>HOMES<br>SERIAL 00001 TO<br>00531 |
| NOTE   |  |
| Do not use existing engine screws to secure bracket to engine.   | (Factory Use Only) Information                   |
| 18. Attach servo ( $5101979-03$ ) to mounting bracket with nut and washer ( $5101979-05$ ).  | added to:  |
| 19. Attach servo rod (5101979-08) to throttle with retainer (5101979-09) and use existing throttle rod clip.   | OWNER MANUAL (S)                                 |
| Insert the straight end of servo rod through nylon bushing on servo.   | SERVICE MANUAL (S)                               |
| 20. Remove existing eye fitting from end of throttle rod and replace with new ground parts 5100311-01, and bushing 5100861.  | PARTS MANUAL (S)                                 |
| 21. With carburetor set on hot idle, install and adjust rod and retainer so that there is 1/16" clearance between retainer and face of nylon bushing on servo.                     | WARRANTY MANUAL (S)                              |
| NOTE   | 3,112.1  |
| Carburetor must be in hot idle position and off the fast idle cam.   |  |
| 22. Attach vacuum hose (5101979-13) to servo hose connector, route to regulator unit, cut to length, and attach to "S" connector on regulator (Figure 1).                          |  |
|  |  |



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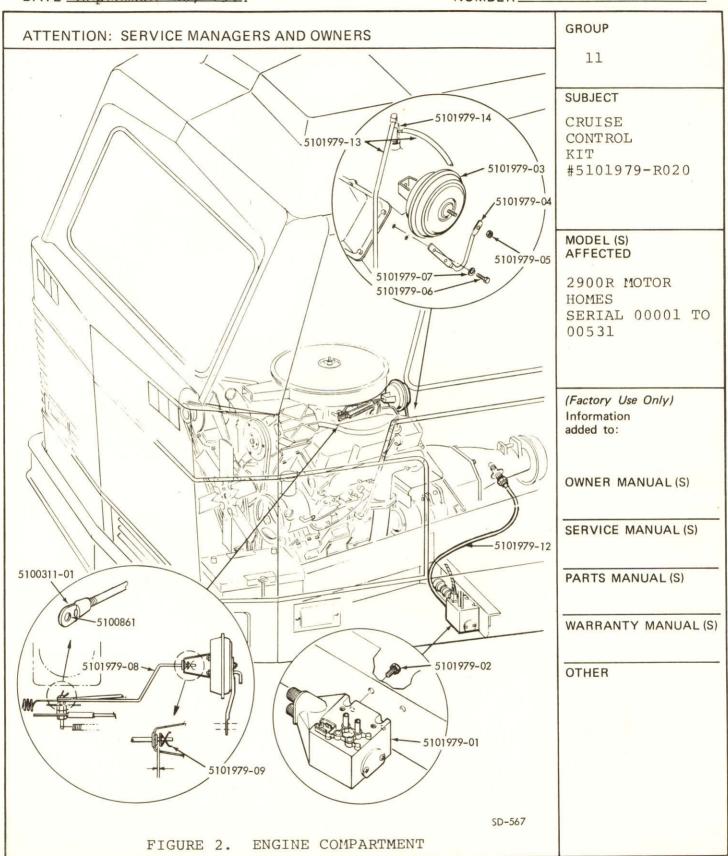
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#### GROUP ATTENTION: SERVICE MANAGERS AND OWNERS 11 Disconnect power brake line at intake manifold and remove hose adapter. SUBJECT 24. Install adapter tee (5101979-14) in intake manifold CRUISE and reinstall hose adapter. CONTROL KIT Install vacuum hose (5101979-13) on adapter tee and #5101979-R020 route to regulator. Cut to length and attach to "M" connector on regulator (Figure 1). 26. Install air cleaner or air cleaner adapter on MODEL (S) carburetor. AFFECTED CAUTION 2900R MOTOR HOMES Make certain air cleaner or adapter clears the SERIAL 00001 TO servo and servo rod and that there is no possibil-00531 ity of the linkage assembly becoming caught or entangled on any adjacent parts which could hold the throttle open. Work accelerator pedal several times to check. (Factory Use Only) Information 27. Install harness 5101979-R021 on regulator. added to: three wire connector (yellow, blue, brown) to the three terminal connections on regulator. Attach connector (with green wire) to the threaded screw on regulator OWNER MANUAL (S) (See Figure 1). Strip covering from cut end of regulator harness. SERVICE MANUAL (S) Disconnect the interface harness (under coach from front to rear) where it connects to engine harnesses (3 connectors) in rear compartment. PARTS MANUAL (S) 29. Wrapped within interface harness and taped together in a set of three (blue, black/white, and white) is a WARRANTY MANUAL (S) small harness to which the regulator harness is spliced. NOTE **OTHER** It may be necessary to search under the coach to find this small harness. Some have been taped in the channel that carries the interface harness. 30. Splice "yellow" wire to existing "white" wire, "brown" wire to existing "white/black" wire, and "blue" wire to existing "blue" wire. Splice the "green" regulator harness wire into the "white/green" wire which is located in the 15 pin connector on the interface harness (See Figure 1.)



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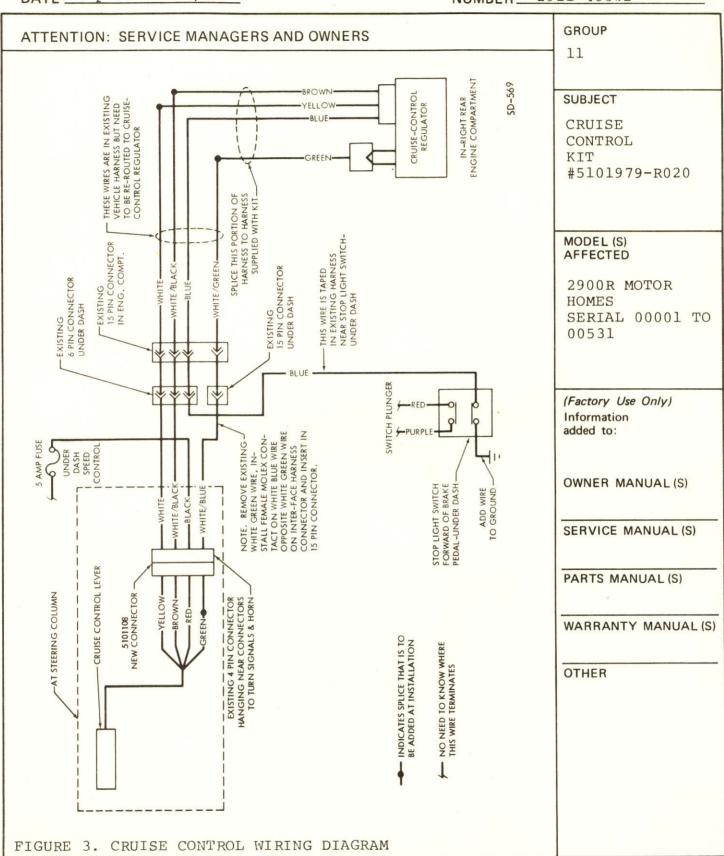
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| ATTENTIO                        | N: SER       | VICE MA   | NAGERS     | S AND OWNERS  |                  | GROUP<br>11                                      |
|---------------------------------|--------------|-----------|------------|---|------------------|--|
|                                 | SWITC        | LI OBERAT | ION DATA   |   |                  | SUBJECT  |
| red /brown                      |              | IDE SWITC | CH<br>RES. | SET SPEED BUTTON DEPRESSED AND SLIDE SWITCH ON CLOSED |                  | CONTROL<br>KIT<br>#5101979-R020                  |
| RED/GREEN<br>RED/YELLOW         | OPEN<br>OPEN | CLOSED    |            | OPEN<br>CLOSED  |                  | MODEL (S)<br>AFFECTED                            |
| ENG                             | AGEMENT      | SWITCH    | 7777       |   |                  | 2900R MOTOR<br>HOMES<br>SERIAL 00001 TO<br>00531 |
|                                 |              |           | ru.Ā       | YELLOW GREEN- BROWN RED                               | TO CRUISE-CONTRO | L (Factory Use Only) Information added to:       |
| SET SPEED BUT  NORA  DEPRE      | ΛAL          |           | SLIDE SW ( | OFF<br>ON   |                  | OWNER MANUAL (S)                                 |
|                                 |              |           |            |   | SD-568           | SERVICE MANUAL (S)                               |
| FIGURE 4. CRUISE CONTROL SWITCH |              |           |            |   | PARTS MANUAL (S) |  |
|                                 |              |           |            |   |                  | WARRANTY MANUAL (S                               |
|                                 |              |           |            |   |                  | OTHER  |
|                                 |              |           |            |   |                  |  |
|                                 |              |           |            |   |                  |  |



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| 31. Check all wiring connections per Figure 3.  | 11   |
| 32. Reconnect automotive battery and check operation of cruise control buttons on lever. See Figure 4 for proper operation and positions. | SUBJECT  CRUISE  CONTROL  KIT                    |
| 33. Road test system before delivering coach to customer.   | #5101979-R020                                    |
|   | MODEL (S)<br>AFFECTED                            |
| May L Snavely  Max Snavely  Service Manager   | 2900R MOTOR<br>HOMES<br>SERIAL 00001 TO<br>00531 |
|   | (Factory Use Only) Information added to:         |
|   | OWNER MANUAL (S)                                 |
|   | SERVICE MANUAL (S)                               |
|   | PARTS MANUAL (S)                                 |
|   | WARRANTY MANUAL (S)                              |
|   | OTHER  |
|   |  |
|   |  |