☐ URGENT	X ROUTINE
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## Service Bulletin NUMBER 2903 30002

ATTENTION: SERVICE MANAGERS	GROUP
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1. <u>DESCRIPTION</u>	SUBJECT
This bulletin provides instructions for replacement of the roof mounted, hinged-type, AC condenser cover with a bolted-type cover.	REPLACEMENT OF HINGED-TYPE AC CONDENSER COVER
2. EFFECTIVITY	WITH BOLTED-TYPE COVER
This modification will be incorporated on coaches 00001 through 00349 whenever a replacement cover is required.	MODEL (S)
3. MANPOWER	AFFECTED
Estimated accomplishment time for one mechanic is 1	
hour.	2900R
4. MATERIAL	
Parts required to achieve this modification are as follows:	/Sammer
TITLE RVD P/N QTY PER COACH	(Factory Use Only) Information added to:
Condenser cover 5101356-M01 1 assembly (bolted-type)	OWNER MANUAL (S)
Attaching hardware	
Screw M14290 8 (1/4-20 x 5/8)	SERVICE MANUAL (S)
Washer M17024 (1/4 I.D. lock) 8	PARTS MANUAL (S)
Jacknut (molly M17146 8 fastener) (1/4-20)	WARRANTY MANUAL (S)
5. ACCOMPLISHMENT INSTRUCTIONS	OTHER
The procedure for installing the bolted-type condenser cover assembly (P/N 5101356-M01) is as follows:	3
a. Locate cover assembly by centering between two roof fairings and over condenser as illustrated in figure 1.	

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GROUP ATTENTION: SERVICE MANAGER S SUBJECT REPLACEMENT OF HINGED-TYPE AC CONDENSER COVER WITH BOLTED-TYPE COVER MODEL (S) AFFECTED 2900R (Factory Use Only) Information added to: OWNER MANUAL (S) SERVICE MANUAL (S) PARTS MANUAL (S) \*Drill eight (8) places per instructions. Center cover assembly WARRANTY MANUAL (S) inside two roof fairings and over condenser. OTHER FIGURE 1. A/C COVER INSTALLATION

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b. Using holes in cover assembly (8 places per	3
figure 1) as a template, drill through roof (fiberglas only) with 9/32 inch diameter drill bit.	
CAUTION	REPLACEMENT OF HINGED-TYPE AC CONDENSER COVER
Do not drill beyond outer fiberglass shell thickness to avoid damage to interior lining material.	WITH BOLTED-TYPE COVER
c. Remove cover assembly and open up holes in roof to 7/16 inch diameter.	MODEL (S) AFFECTED
d. Insert Jacknut Ml7146 ("molly" fastener) into each hole until anchor is flush with surface.	2900R
e. Turn screw until snug in order to preperly seat Jacknut M17146 ("molly" fastener), then remove screw.	
f. Position and align cover assembly and install screws with lockwashers (8 each) until tight as shown in figure 1.  John L. STREVER	(Factory Use Only) Information added to:
JOHN L. STREVER Service Manager	OWNER MANUAL(S)
	SERVICE MANUAL (S)
	PARTS MANUAL (S)
	WARRANTY MANUAL (S)
•	OTHER